

FEATURES

- ► Industrial Standard 2"x1" Package
- ➤ Wide 2:1 Input Voltage Range
- Fully Regulated Output Voltage
- ▶ Ultra-high I/O Isolation 8000VDC with Reinforced Insulation, rated for 1000Vrms Working Voltage
- ▶ Common Mode Transient Immunity: 15KV/µS
- Qualified for IGBT and High Isolation Applications
- ➤ Operating Ambient Temp. Range -40°C to +85°C
- No Min. Load Requirement
- Overload/Voltage and Short Circuit Protection
- ➤ Designed-in Conducted EMI meets EN55022 Class A & FCC Part15 Level A
- ► UL/cUL/IEC/EN 62368-1 (60950-1) Safety Approval & CE Marking















PRODUCT OVERVIEW

The MINMAX MKE15-HI series is a new range of high performance 15W dc-dc converter within encapsulated 2"x1" package which specifically design for high isolation applications where reinforced insulation and high working voltage are required. There are 21 models available for input voltage of 12, 24, 48VDC with wide 2:1 input range and tight output voltage. The I/O isolation is specified for 8000VDC with reinforced insulation, which rated for 1000Vrms working voltage. Further features include overload, short circuit protection, no min. load requirement, EMI mission meets EN55022 Class A, low I/O capacitance 80pF max. and operating ambient temp. range by -40°C to 85°C by high efficiency up to 90%. MKE15-HI series conform to common mode transient immunity testing by 15KV/µS and UL/cUL/IEC/EN 62368-1 (60950-1) safety approvals.

The MKE15-HI series offer a economical solution for demanding application in requesting a certified supplementary and high I/O isolation with reinforced insulation system to comply with 1000VAC working voltage.

Model Selection	Guide								
Model Number	Input Voltage	Output Voltage	Output Current	Input Current		Reflected Ripple	Over Voltage	Max. capacitive Load	Efficiency (typ.)
	(Range)		Max.	@Max. Load	@No Load	Current	Protection		@Max. Load
	VDC	VDC	mA	mA(typ.)	mA (typ.)	mA(typ.)	VDC	μF	%
MKE15-12S05HI		5	3000	1471			6.2 5100	85	
MKE15-12S051HI		5.1	3000	1500			6.2	3100	85
MKE15-12S12HI	12	12	1250	1420			15	870	88
MKE15-12S15HI	(9 ~ 18)	15	1000	1420	20	100	18	560	88
MKE15-12S24HI	(9 - 10)	24	625	1420			27 ±15	220	88
MKE15-12D12HI		±12	±625	1420				440#	88
MKE15-12D15HI		±15	±500	1404			±18	280#	89
MKE15-24S05HI		5	3000	718			6.2	5100	87
MKE15-24S051HI		5.1	3000	733			6.2		87
MKE15-24S12HI	24	12	1250	710			15	870	88
MKE15-24S15HI	(18 ~ 36)	15	1000	702	15	50	18	560	89
MKE15-24S24HI	(10 30)	24	625	694			27	220	90
MKE15-24D12HI		±12	±625	694			±15	440#	90
MKE15-24D15HI		±15	±500	702			±18	280#	89
MKE15-48S05HI		5	3000	359			6.2	5100	87
MKE15-48S051HI		5.1	3000	366			6.2	3100	87
MKE15-48S12HI	48	12	1250	359			15	870	87
MKE15-48S15HI	(36 ~ 75)	15	1000	347	10	30	18	560	90
MKE15-48S24HI	(30 - 73)	24	625	351			27	220	89
MKE15-48D12HI		±12	±625	351			±15	440#	89
MKE15-48D15HI		±15	±500	355			±18	280#	88

For each output



DC/DC CONVERTER 15W, Ultra-High Isolation, 2"×1" Package

Input Specifications					
Parameter	Conditions / Model	Min.	Тур.	Max.	Unit
	12V Input Models	-0.7		25	
Input Surge Voltage (100 ms max.)	24V Input Models	-0.7		50	
	48V Input Models	-0.7		100	
	12V Input Models			9	
Start-Up Threshold Voltage	24V Input Models			18	VDC
	48V Input Models			36	
	12V Input Models		7.5		
Under Voltage Shutdown	24V Input Models		15		
	48V Input Models		33		
Start Up Time (Power On) Nominal Vin and Constant Resistive Load				30	ms
Input Filter	All Models		Internal	Pi Type	

Output Specifications								
Parameter	Conditions / Model		Min.	Тур.	Max.	Unit		
Output Voltage Setting Accuracy					±1.0	%Vnom.		
Output Voltage Balance		Dual Output	, Balanced Lo	ads			±2.0	%
Line Regulation		Vin=Min. to	Max. @Full Lo	oad			±0.5	%
Load Degulation	lo=0% to 100% Single Output Dual Output		Sir	ngle Output			±0.5	%
Load Regulation					±1.0	%		
Minimum Load	No minimum Load Requ			irement				
	0-20 MHz Bandwidth	5V &	5.1Vo	Measured with a		50		mV _{P-P}
Ripple & Noise		12V,15V, ±	+12\/ +15\/\		100		mV _{P-P}	
		24	Vo	MLCC : 4.7μF		150		mV _{P-P}
Transient Recovery Time		050/ 1	Ctan Channa				300	µsec
Transient Response Deviation	25% Load St		Step Change	(2)		±3	±5	%
Temperature Coefficient					±0.02	%/°C		
Over Load Protection	Hiccup			150		%		
Short Circuit Protection	Hiccup Mode 0.7 Hz typ., Autom		natic Recove	ery				

Parameter	Conditions	Min.	Тур.	Max.	Unit
I/O Isolation Voltage	60 Seconds Reinforced insulation, rated for 1000Vrms working voltage	4200			VACrms
•	Tested for 1 second	8000			VDC
I/O Isolation Resistance	500 VDC	10			GΩ
I/O Isolation Capacitance	100KHz, 1V			80	pF
Common Mode Transient Immunity		15			KV/μs
0 (1	UL/cUL 60950-1 recognition (UL certificate), IEC/EN 60950-1(CB-report)				
Safety Approvals (Pending)	UL/cUL 62368-1 recognition (UL certificate), IEC/EN 62368-1 (CB-report)				

General Specifications							
Parameter	Conditions	Min.	Тур.	Max.	Unit		
Switching Frequency			285		kHz		
MTBF(calculated)	MIL-HDBK-217F@25°C, Ground Benign	1,428,181			Hours		

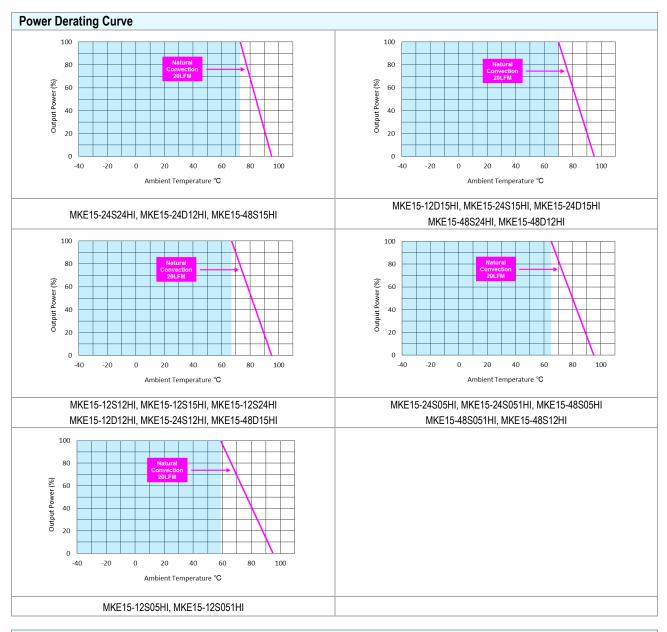
Environmental Specifications				
Parameter	Conditions / Model	Min.	Max.	Unit
	MKE15-24S24HI, MKE15-24D12HI, MKE15-48S15HI		73	
	MKE15-12D15HI, MKE15-24S15HI, MKE15-24D15HI		70	
Operating Ambient Temperature Range	MKE15-48S24HI, MKE15-48D12HI			
Natural Convection (6)	MKE15-12S12HI, MKE15-12S15HI, MKE15-12S24HI	-40	67	°C
Nominal Vin, Load 100% Inom.	MKE15-12D12HI, MKE15-24S12HI, MKE15-48D15HI	-40 -		
(for Power Derating see relative Derating Curves)	MKE15-24S05HI, MKE15-24S051HI, MKE15-48S05HI		65	_
	MKE15-48S051HI, MKE15-48S12HI		05	
	MKE15-12S05HI, MKE15-12S051HI		59	
Thermal Impedance	Natural Convection	13		°C/W
Case Temperature			+95	°C
Storage Temperature Range		-50	+125	°C
Humidity (non condensing)			95	% rel. H
Altitude			4000	m
Cooling	Natural Convection			
Lead Temperature (1.5mm from case for 10Sec.)			260	°C

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DC/DC CONVERTER 15W, Ultra-High Isolation, 2"x1" Package

EMC Specifications						
Parameter		Standards & Level	Performance			
EMI	Conduction	EN55032, EN55022, FCC part 15	Class A			
	EN55024					
	ESD	EN61000-4-2 Air ± 8kV , Contact ± 6kV	A			
	Radiated immunity	EN61000-4-3 10V/m	A			
EMS	Fast transient (5)	EN61000-4-4 ±2kV	A			
	Surge (5)	EN61000-4-5 ±1kV	A			
	Conducted immunity	EN61000-4-6 10Vrms	A			
	PFMF	EN61000-4-8 3A/m	A			



Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact factory.
- 5 To meet EN61000-4-4 & EN61000-4-5 an external capacitor across the input pins is required.Suggested capacitor: 330μF/100V
- 6 That "natural convection" is about 20LFM but is not equal to still air (0 LFM).
- 7 Specifications are subject to change without notice.

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DC/DC CONVERTER 15W, Ultra-High Isolation, 2"×1" Package

Package Specifications Mechanical Dimensions | 5.08 | 5.08 | | 75.05 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 10.20 | | 1

Pin Connections						
Pin	Single Output	Dual Output				
1	+Vin	+Vin				
2	-Vin	-Vin				
3	+Vout	+Vout				
4	No Pin	Common				
5	-Vout	-Vout				

- ► All dimensions in mm (inches)
- ➤ Tolerance: X.X±0.5 (X.XX±0.02)

 X.XX±0.25 (X.XXX±0.01)
- ▶ Pin diameter Ø 1.0 ±0.05 (0.04±0.002)

Physical Characteristics

Case Size : 50.8x25.4x12.0mm (2.0x1.0x0.47 inches)

Case Material : Non-Conductive Black Plastic (flammability to UL 94V-0 rated)

Pin Material : Tinned Copper

Weight : 30g

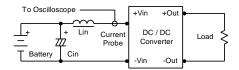


DC/DC CONVERTER 15W, Ultra-High I/O Isolation, 2"×1" Package

Test Setup

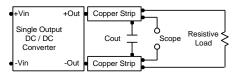
Input Reflected-Ripple Current Test Setup

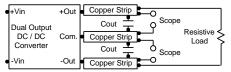
Input reflected-ripple current is measured with a inductor Lin $(4.7\mu\text{H})$ and Cin $(220\mu\text{F}, \text{ESR} < 1.0\Omega \text{ at } 100 \text{ KHz})$ to simulate source impedance. Capacitor Cin, offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 KHz.



Peak-to-Peak Output Noise Measurement Test

Use a Cout 4.7µF ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC/DC Converter.





Technical Notes

Overload Protection

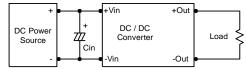
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

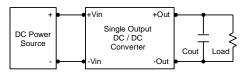
Input Source Impedance

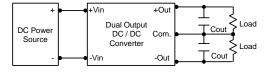
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor on the input to insure startup. By using a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 10μ F for the 12V input devices and a 4.7μ F for the 24V input devices and a 2.2μ F for the 48V devices, capacitor mounted close to the power module helps ensure stability of the unit.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use $4.7\mu\text{F}$ capacitors at the output.



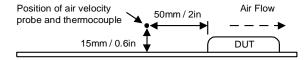


Maximum Capacitive Load

The MKE15-HI series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. Connect capacitors at the point of load for best performance. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 95°C. The derating curves are determined from measurements obtained in a test setup.



Minmax Technology Co., Ltd.